Nickel Plating Solution
Safety Data Sheet
according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
according to Canadian Hazardous Products Regulations (HPR)

Nickel Plating Solution

SECTION 1: CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Name: Plating Solution, Nickel
Distributor: BEST Inc
3603 Edison Place
Rolling Meadows IL
(897) 797 9250

Emergency Response: For Chemical Emergency Spill, Leak, Fire, Exposure, or Accident
Call CHEMTREC Day or Night
Within USA and Canada: 1-800-424-9300 CCN4877
Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

SECTION 2: Hazards identification

Classifications:
Classification according to Regulation(EC)No1272/2008
Classifications applicable to the OSHA GHS Hazard Communication Standard (29CFR1910.1200)

Emergency Overview:
Potential Health Effects:
Inhalation: Vapor or mist may be harmful if inhaled. May cause sneezing, nasal discharge, coughing, headaches, dizziness, nausea, fatigue or difficulty in breathing. Irritating to the eyes, nose, throat and lungs.

Eyes: May cause eye irritation.

Skin: May cause skin irritation. May cause skin sensitization, and allergic reaction (Nickel rash).

Ingestion: Harmful if swallowed. Can irritate mouth, throat and stomach. May cause liver damage with jaundice, kidney and gastrointestinal damage.

SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>RTECS #</th>
<th>C.A.S. Number</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel Sulfate</td>
<td>QR9600000</td>
<td>7786-81-4</td>
<td>7-13</td>
</tr>
<tr>
<td>Formic Acid</td>
<td>LQ4900000</td>
<td>64-18-6</td>
<td>5-10</td>
</tr>
<tr>
<td>Ammonium Hydroxide</td>
<td>BQ9625000</td>
<td>1336-21-6</td>
<td>1-5</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>GE7350000</td>
<td>77-92-9</td>
<td>1-5</td>
</tr>
<tr>
<td>Water</td>
<td>ZC0110000</td>
<td>7732-18-5</td>
<td>67-86</td>
</tr>
</tbody>
</table>

OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200): Exposure Limits 8 Hours TWA (PPM)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>ACGIH STEL</th>
<th>NIOSH REL</th>
<th>NIOSH IDLH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Nickel Sulfate</td>
<td>1mg/M3</td>
<td>0.1mg/M3</td>
<td>N/A</td>
<td>0.015mg/M3</td>
<td>N/A</td>
</tr>
<tr>
<td>Formic Acid</td>
<td>9mg/M3 (5ppm)</td>
<td>9.4mg/M3 (5ppm)</td>
<td>19mg/M3 (10ppm)</td>
<td>9mg/M3 (5ppm)</td>
<td>N/A</td>
</tr>
<tr>
<td>Ammonium Hydroxide</td>
<td>35mg/M3 (50ppm)</td>
<td>17mg/M3 (25ppm)</td>
<td>24mg/M3 (35ppm)</td>
<td>18mg/M3 (25ppm)</td>
<td>- (300ppm)</td>
</tr>
<tr>
<td>Citric Acid</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Water</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

05/03/2015
SDS Ref.: Nickel Plating Solution 2016
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SECTION 4: First aid measures

Inhalation: Remove to fresh air. Lay victim down, legs raised. Loosen tight clothing, cover with a blanket. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

Eye Contact: Hold eyelids apart and flush with plenty of water for at least 15 minutes.

Skin Contact: Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Thoroughly decontaminate (or discard) clothing and shoes.

Ingestion: DO NOT induce vomiting, unless advised by EMS. Give victim large quantities of water or milk. Give emollients, such as cooking oil or fresh eggs. Never give anything by mouth to an unconscious person.

SECTION 5: Firefighting measures

Flash Point & Method: None
Hazardous Combustion Prod. N/A
Flammable Limits: LEL: none UEL: none
Autoignition Temperature: N/A

SECTION 6: Accidental release measures

Land Spill: Do not touch or walk through spilled material. Isolate hazard area and keep people away. Notify your facility emergency coordinator. Eliminate all sources of ignition. Provide maximum ventilation. Do not release into soil, sewers or natural bodies of water. Wear proper personal protective equipment (PPE). Carefully mop up or vacuum spill and triple rinse with water into suitable plastic container. Release of a reportable quantity (RQ) requires notification of proper authorities. Dispose of according to local, state, and federal regulations.

Neutralizing Agent: N/A

SECTION 7: Handling and storage

Storage Temperature: 60-90 degrees F
Storage Pressure: Atmospheric
Shelf Life: Unlimited when properly stored away from light at room temperature 20-25 C / 68-77 F.

General: Use "buddy system" when working with chemicals. Do not get in eyes, on skin or clothing. Do not breathe vapor, mist or gas. Use with adequate ventilation. Wash thoroughly after handling. Triple rinse container clean before discarding. Put nothing else in this container. Keep container tightly closed in upright position. Store at 60-90 degrees F away from incompatible materials and physical hazards. Do not remove or deface container labels.

SECTION 8: Exposure controls/personal protection

Engineering Controls: Local Exhaust ventilation is required. See section 2 for component exposure guidelines.

Personal Protection: If engineering controls are not feasible, the respiratory protection program must comply with OSHA’s 29 CFR 1910.134, 30 CFR 11 and ANSI Z88.2 requirements.

Hand Protection: Protective Gloves Recommended (Nitrile, Neoprene, Vinyl or Latex).

Eye Protection: Use one of the following: Face Shield and Safety Glasses with Side Shields or Chemical Goggles (splash-proof).

Other Recommended: Use one of the following: Eye Bath, Safety Shower, Washing Station Nearby, Impervious Boots, Apron, Appropriate Protective Clothing.

Note 1: In accordance with good industrial hygiene, wash hands with soap and water after working with material.

SECTION 9: Physical and chemical properties

Density: 1.122-1.126g/ml
pH: 7.5-7.9
Boiling Point: >100 degrees C, >212 degrees F
Freezing Point: <0 degrees C, <32 degrees F
Vapor Density (Air = 1): N/A
% Volatile by Weight: N/A
Evaporation Rate (Butyl Acetate = 1): <1
Solubility in Water: Complete
% Solids: N/A
Viscosity: N/A
Molecular Weight: N/A
Physical State: Liquid
Appearance: Blue-green liquid
Molecular Weight: N/A
Vapor Pressure(mmHg): N/A

SECTION 10: Stability and reactivity
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General:
Stable under normal ambient conditions

Incompatible materials and Conditions to Avoid:
Strong bases, strong acids, and oxidizers.

Hazardous Decomposition or Byproducts:
Sox, Ni, CH2O2, NH3

Hazardous Polymerization:
Will not occur.

SECTION 11: Toxicological information

Results of Component Toxicity Test Performed: Information not available.

SECTION 12: Ecological information

Further Information: Information not available.

SECTION 13: Disposal considerations


SECTION 14: Transport Information

DOT, IATA, ICAO, and IMO Description:

Basic Description: N/A

Proper Shipping Name: Nickel (Neutral) Plating Solution Code SPS 5650

Hazard Class: Not regulated by DOT

Packaging Group: None

UN Number: None

Label Requirements: None

Maximum Shippable Qty.: 1 liter, 4 liter Polyethylene Bottle

Packaging: Meets Performance Oriented Packaging Requirements

Reportable Quantity (RQ): N/A

NAERG Guide# (2000): N/A

Limitations: N/A

Do not transfer to unmarked containers. Non-Regulated under D.O.T.

SECTION 15: Regulatory information

United States Federal Regulations:
CERCLA/SUPERFUND,40 CFR 117, 302: None of the chemicals are Superfund hazards
SARA SUPERFUND AND REAUTHORIZATION ACT OF 1986 TITLE III Sections 302, 311, 312 and 313: Section 302 Extremely hazardous substances (40 CFR 355): None of the chemicals are Section 302 hazards.
Section 311/312 - Material Safety Data Sheet Requirements (40 CFR 370): By our hazard evaluation, this product is non-hazardous.
TOXIC SUBSTANCE CONTROL ACT (TSCA): All substances are TSCA Listed.
Section 311/312 - Material Safety Data Sheet Requirements (40 CFR 370): By our hazard evaluation, this product is non-hazardous.
TOXIC SUBSTANCE CONTROL ACT (TSCA): All substances are TSCA Listed.

International Regulations:
Canada Whims: NA
Europe EINECS Numbers: NA
Canadian Substance Inventory: One or more of the components of this product do not appear in the Canadian Substance Inventory.

SECTION 16: Other information

To the best of our knowledge, the information contained herein is accurate. However, neither Best Inc., nor any of its distributors assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards which exist.